





































Eco-Parks - Strategy #1

 Facility	 Design and Features	 Cost	 Funding Sources	 Policy Support	 Program Partners	 Project Duration	 Waste Reduction	 Waste Reduction per Cost	 Economic Impact	 Human Health Impact	 Community / Equity Impact	 Environmental Impact	 Climate Impact
Strathcona Eco Station, Edmonton, Canada	Drop-off for HHW, e-waste, recyclables; green roofs; rainwater harvesting; daylighting; low-profile design with wood & metal siding.	 Estimated construction cost of \$9.7 million.	Funded through municipal capital budgets.	Supported by Edmonton's Waste Management Strategy.	City of Edmonton Waste Management Services.	~3 years	 Diversion: 40% diversion rate. Prevention: Yard waste composting, free compost to residents.	 Moderate efficiency relative to cost.	 Job creation; landfill savings; compost economy.	 Reduced landfill methane; safe hazardous waste handling.	 Inclusive, accessible public facility.	 Composting + stormwater management.	 Methane reduction; compost benefit.
Kennedale Eco Station, Edmonton, Canada	Brownfield redevelopment; public art; strategic landscaping; low-impact development.	 Estimated construction cost of \$9.7 million.	Funded through municipal capital budgets.	Supported by Edmonton's Waste Management Strategy.	City of Edmonton Waste Management Services.	~3 years	 Diversion aligned with 40% city goal. Prevention via education, yard waste.	 Moderate efficiency relative to cost.	 Employment boost; land reuse.	 Public health from safe redevelopment.	 Community art, access, civic pride.	 Native plantings, ecological restoration.	 Repurposing land avoids emissions.
Recology Transfer Station, San Francisco, USA	Waste sorting; Artist-in-Residence; solar power; water reuse; education & tours; industrial-chic design.	 Presumed high; no public cost disclosed.	Public-private: Recology & City of SF.	Backed by San Francisco Zero Waste Program.	Recology, City of SF.	~5 years	 1.3M+ tons diverted (2022); 12% compost increase. Prevention via art, education.	 High efficiency relative to cost.	 Revenue from diverted materials; job creation.	 Health education;  exposure risk.	 Strong public education & equity engagement.	 Major diversion, clean sorting, composting.	 10:1 avoided-to-emitted GHG ratio.
KMA Environmental Centre, New Zealand	Recycling + education hub; timber design; natural ventilation; rural style.	 Presumed low (minimal infrastructure).	Local gov't + community grants.	NZ Waste Minimisation Act.	Local councils & NGOs.	~2 years	 Source separation & education. Prevention through community behavior change.	 Balanced benefit for cost.	 Local green jobs, low startup cost.	 Healthful design and educational use.	 Rural access to reuse and education.	 Minimal site disruption; green building.	 Low emissions; long-term habits.
St. Paul Eco Station, Minnesota, USA	Urban drop-off; LEED-certified; solar-ready; accepts many items.	 Presumed moderate (LEED costs).	Municipal bonds + state grants.	Supported by MN Waste Management Act.	City of St. Paul, MPCA.	~4 years	 Broad item acceptance. Prevention through responsible disposal habits.	 Moderate benefit for cost.	 City job creation; supports recycling sector.	 Safer disposal = better health outcomes.	 Intuitive design encourages participation.	 Limits illegal dumping; protects water.	 LEED design = lower emissions.
Hiriya Recycling Park, Tel Aviv, Israel	Landfill rehab + recycling center; ramps, parks, exhibits; methane capture.	 ~US\$30 million (NIS 110M)	Government funds + private donations.	Israel National Waste Management Strategy.	Ariel Sharon Park Co., Beracha Foundation.	~6 years	 High-tech sorting + composting. Reuse + interactive education.	 High waste impact per cost.	 Green tourism + recovery jobs.	 Cleaner air + open space for public health.	 Major transformation for public use.	 Landfill remediation + pollution control.	 65% GHG reduction via site conversion.

New Multi-Stream Transfer Stations – Strategy #2

 Facility & Location	 Design Goal	Technology & Sorting Systems	Material Recovery Focus	Public Education & Outreach	Sustainability Features	 Cost	 Funding Sources	 Policy Support	 Program Partners	 Project Timeline	 Waste Reduction	 Waste Reduction per \$M	Economic Impact	Human Health Impact	Community / Equity Impact	Environmental Impact	Climate Impact
San Francisco Transfer Station (San Francisco, CA)	Achieve 80% waste diversion	Optical sorters, air classifiers, magnetic separators	Organics, recyclables (plastics, paper, metals)	Public-facing educational materials, programs to reduce contamination	Energy-efficient lighting, solar panels, water recovery systems, hybrid vehicles	💰💰💰 High cost (\$57M)	City funds, Recology investment	San Francisco's zero-waste initiative	Recology, SF Public Works	~5 years	🌿🌿🌿 High	🌿🌿🌿 High	👤👤👤 Strong economic benefits, reducing landfill costs and creating green jobs.	🍊 Positive: Reduced landfill waste improves public health outcomes by reducing toxins and air pollutants.	🌱 Promotes inclusivity in a zero-waste initiative, community engagement via educational programs.	🌱 Reduced landfill emissions, energy use, water recovery, green jobs.	Lower emissions via solar panels and electric vehicles, supports city's climate goals.
Seattle's North Transfer Station (Seattle, WA)	Reduce landfill waste, increase recovery rates	Separation systems for compost, recyclables, and garbage streams	Recyclables and organics	Outreach programs for proper waste sorting	LEED Gold certified, solar panels, green roof, noise-reducing design	💰💰💚 Moderate cost (\$108M)	Seattle Public Utilities	Seattle's waste reduction policies	Local community organizations	~6 years	🌿🌿🌿 High	🌿🌿 Moderate	👤👤💚 Economic incentives with energy efficiency and job creation in the green sector.	🌱 Positive: Reduced waste sent to landfill, cleaner air, less exposure to hazardous materials.	🌱 Focuses on accessibility, ensuring equitable access for all communities in Seattle.	🌱 Green roof, LEED Gold, water and energy efficiency, reduced noise pollution.	Significant reduction in greenhouse gas emissions, contributes to Seattle's climate targets.
Denver Recycling Processing Center (Denver, CO)	Maximize material recovery	Sorting systems for single-stream recyclables and compostables	Recyclables (fiber, plastics, metals, glass), compostables	Public education on contamination reduction	AI-powered sorting technology, expansion of recycling and composting services	💰💰 Moderate cost (\$20M)	City funds, Recycling Resources Economic Opportunity grants	Colorado's waste reduction initiatives	Colorado Department of Public Health and Environment	~4 years	🌿🌿🌿 High	🌿🌿🌿 High	👤👤💚 Boosts local economy by creating green jobs, reducing landfill costs.	🍊 Positive: Improved air quality and reduced exposure to waste-related diseases.	🌱 Community programs for contamination reduction and equitable access.	🌱 Reduced emissions from composting, AI sorting for better efficiency.	AI-powered sorting and expanded composting help reduce emissions and aid in climate goals.
Harris County's Recycle & Transfer Station (Houston, TX)	Maximize recycling	Magnets, air classifiers, balers for sorting recyclables	Construction and demolition debris, yard waste, recyclables	Educational efforts not detailed	Greenhouse gas emissions reductions, recycling of green waste, mulch and composting facilities	💰💚 Lower cost (Cost unknown)	Regional Solid Waste Grant Program	Houston's long-range solid waste plan	Texas Commission on Environmental Quality	~3 years	🌿🌿 Moderate	🌿 Moderate	👤💚 Cost savings from recycling, providing jobs and supporting the local economy.	🍊 Positive: Reduced pollution from construction debris and green waste, healthier air quality.	🌱 Focus on recycling programs accessible to all residents, particularly low-income communities.	🌱 Reduces landfill waste, air and water pollution, promotes sustainable waste management.	Significant emissions reductions from recycling and composting efforts.
Portland's Recycle and Transfer Station (Portland, OR)	Achieve 90% waste diversion	Sorting lines for compost, recyclables, landfill-bound waste	Metals, glass, paper, plastics	Public-facing educational materials to encourage correct sorting	LEED certified, zero-net energy building, recycled rainwater catchment, rain gardens	💰💰💚 High cost (\$130M)	Metro's Investment and Innovation grants, Oregon DEQ grants	Portland's waste reduction policies	Oregon Metro, local community organizations	~7 years	🌿🌿🌿 Very high	🌿🌿 Moderate	👤👤💚 Economic gains through zero-net energy design, job creation, and reduced landfill fees.	🌱 Positive: Healthier community due to reduced exposure to toxic waste, better air quality.	🌱 Community-focused programs that support sustainable practices for all residents.	🌱 LEED-certified building, green infrastructure, water efficiency, native landscaping.	Zero-net energy, water recycling, reducing emissions in line with climate targets.









































Transfer Station Retrofits – Strategy #3

Retrofit Type	Real-World Example	💰 Cost	🏠 Funding Sources	📋 Policy Support	💖 Program Partners	⌚ Timeline	♻️ Waste Reduction Impact	🌿 Waste Reduction by Cost of Facility	🏢 Economic Impacts	👤 Human Health Impacts	👥 Equity/Communities Impacts	🌍 Environmental Impacts	☁️ Climate Impacts
Mini-MRF Installation	Penn Waste + The Recycling Partnership Mini-MRF pilot (York, PA) installed at a transfer station (Recycling Partnership, 2020).	🟢 Low cost (estimated \$100,000–\$300,000)	Recycling Partnership funding; local government support.	Local recycling policies supporting increased diversion.	The Recycling Partnership, local municipalities.	1 year (Pilot phase, could expand further).	🗑️🟢 High Diversion 🚫🟡 Low Prevention	🟢 High efficiency for waste reduction relative to low cost.	🟢 High economic return due to increased revenue from recyclables and lower operational costs.	🟢 Positive impact due to reduced worker exposure to hazardous waste and improved sorting conditions.	🟢 Enhances recycling access, especially for underserved communities, increasing equity.	🟢 Strong environmental impact from recycling large volumes of materials.	🟢 High GHG reductions from diverting materials from landfills and reducing transport emissions.
AI & Optical Sorting Technology	Rumpke Recycling (Cincinnati, OH) installed AI and optical sorters at transfer-connected MRF (Rumpke Recycling, 2021).	🟡 High cost (estimated \$1M–\$5M)	Funded by Rumpke itself, private equity.	Supported by state and local environmental policies encouraging waste diversion.	The Recycling Partnership, AI technology providers.	2 years (from planning to operational).	🗑️🟢 High Diversion 🚫🟡 Moderate Prevention	🟡 Moderate efficiency, high cost relative to waste reduction.	🟡 Moderate economic impact, high return due to improved sorting efficiency and higher quality material sales.	🟡 Improved health outcomes with safer workplace conditions and less exposure to harmful materials.	🟡 Increases regional equity by improving recycling accessibility across different communities.	🟡 Enhances sorting capabilities, leading to better material recovery and environmental benefits.	🟡 Moderate GHG reductions from enhanced recycling processes and reduced need for new material extraction.
Automated Balers	Recology (San Francisco, CA) uses automated balers at its transfer station to handle cardboard, plastics, and metals efficiently (Recology, 2022).	🟡 Moderate cost (estimated \$500,000–\$1.5M)	Recology funding, some public-private partnerships.	Strong local government support for increased recycling infrastructure.	Private equipment suppliers, public sector waste management agencies.	1.5 years (fast implementation due to existing infrastructure).	🗑️🟡 Moderate Diversion 🚫🟡 Low Prevention	🟡 Moderate efficiency, returns good results but not as efficient as higher-cost solutions.	🟡 Moderate economic impact due to labor savings and improved material density for higher resale value.	🟡 Improved worker safety by reducing physical strain and handling risks.	🟡 Some improvement in recycling availability, but limited equity impact compared to other retrofits.	🟡 Reduces the amount of material sent to landfills and enhances sorting for better recovery.	🟡 Moderate GHG reductions through less transport and more efficient recycling processes.
On-Site Integration of Reuse	EcoPark (Monroe County, NY) co-locates reuse, HHW drop-off, and swap stations at a public transfer station (Monroe County, 2021).	🟢 Low cost (estimated \$200,000–\$500,000)	Funded by local government grants and community-based funding.	Strong local environmental policy support for reuse programs.	Monroe County, local non-profits focused on reuse, state environmental agencies.	1 year (modest due to existing infrastructure and reuse focus).	🚫🟢 High Prevention 🗑️🟡 Moderate Diversion	🟢 High efficiency with reuse reducing waste at a low cost.	🟢 Very positive economic impact due to community cost savings, increased local reuse market, and job creation.	🟢 Very strong health impact by preventing hazardous waste and reducing illegal dumping risks.	🟢 High equity impact by providing affordable goods and accessible disposal for underserved communities.	🟢 Very strong environmental impact from the diversion of reusable items from landfills.	🟢 Very high GHG reductions from reuse and preventing the need for new production.

Methods to Ensure Shortest Hauling – Strategy #4

Strategy	Real-World Example	Efficacy	Enforceability	Implementation Timeline	Costs to Implement	Funding Sources	Pay-Off (Cost vs Efficacy)	 Economic Impacts	 Human Health Impacts	 Equity/Community Impacts	 Environmental Impacts	 Climate Impacts
Zoning (Geographic Service Areas)	Los Angeles, CA – RecyclA	 High	 Strong	1–2 years	\$500K–\$1M (planning & admin costs, borne by local governments and haulers)	Local gov’t budgets; state grants	 High	 Stabilizes collection markets	 Reduces exposure to unmanaged waste	 Neighborhood disparities possible	 Lower landfill rates	 Reduces transport emissions
Franchise Agreements	San Jose, CA	 High	 Strong	2–3 years	\$100K–\$300K (legal/admin and contract compliance, shared by gov’t and haulers)	Local gov’t budgets; franchise fees	 High	 Predictable costs & service	 Safer waste processing	 More uniform services	 High diversion rates	 Lower methane from organics
Permit Conditions Requiring Nearest Facility Use	King County, WA	 Medium-High	 Moderate	1–2 years	\$50K–\$200K (policy development & oversight, paid by governments)	Local gov’t budgets	 Moderate	 May raise hauler costs	 Prevents illegal dumping	 Can support equitable oversight	 Boosts processing rates	 Cuts hauling emissions
Financial Incentives/Penalties	San Jose, CA	 Medium	 Moderate	6 mo–1 yr	\$50K–\$150K (admin, enforcement, funding reserves; gov’t and ratepayers)	Local gov’t budgets; tip fees	 Moderate	 Encourages compliance	 Reduces landfill exposure	 Smaller haulers may be burdened	 Less landfilled material	 Fewer landfill emissions
Real-Time GPS & Route Verification	Toronto, ON	 Medium	 Moderate	6 mo–1 yr	\$100K–\$500K (tech setup, data infra; haulers and city IT departments)	Public-private funds; tech grants	 Medium	 Long-term efficiency gains	 Improves oversight	 Transparent operations	 Efficient routing lowers impact	 Less fuel use
Government Contract Requirements	Austin, TX	 High	 Strong	1–2 years	\$200K–\$500K (contract dev & enforcement; paid by city, partially recoverable)	Local gov’t budgets; RFP cost-sharing	 High	 Cost-effective control	 Safer, verified processing	 Ensures service access	 Reduces waste leakage	 Directs organics to compost
Central Coordination by Waste Management District	Metro (Portland, OR)	 High	 Strong	1–3 years	\$500K–\$1.5M (inter-agency admin, staff, IT systems; regional agencies)	District/regional funds; state/federal grants	 High	 Regional efficiencies	 Public health planning	 More uniform access regionally	 Region-wide benefits	 Lower per-ton emissions
State/Local Waste Diversion Regulations	Oregon SB 2639, CA AB 939	 High	 Strong	2–5 years	\$500K–\$2M (policy writing, compliance programs; states & localities)	State budgets; agency & federal funding	 High	 Compliance can be costly	 Less waste exposure	 Broad mandate helps coverage	 High diversion	 Organics & recycling emissions cut
Material-Specific Disposal Bans	MA Waste Bans, OR Depave	 High	 Strong	1–2 years	\$100K–\$500K (rulemaking, outreach, monitoring; state/local gov’t)	State/local funds; enforcement agency budgets	 High	 Hauler/business adaptation costs	 Reduces exposure to harmful waste	 May need better outreach to all groups	 Keeps toxics & organics out of landfill	 Lowers methane & GHGs






















































































Non-Profit Partnerships – Strategy #5

Partnership Type	Description	 Example Cities	 Cost	 Funding Sources	 Policy Support	Key Partners	 Implementation Timeline	 Waste Prevention	 Waste Reduction per Cost	 Economic Impacts	 Human Health Impacts	 Equity / Community Impacts	 Environmental Impacts	 Climate Impacts
Collection and Redistribution of Donated Items	Diverts gently used items from landfills to nonprofits for resale or donation.	Seattle, WA; Portland, OR	 Low (\$50k–\$150k/year per city) – mostly logistical and outreach costs	City waste budgets; nonprofit revenue	 Strong municipal support through contracts and zoning	Goodwill, Salvation Army	6–12 months	 High—promotes reuse over new purchases, avoiding waste generation	 Excellent efficiency; high waste prevented at low cost	 Revenue from resale supports nonprofits and local economy	 Low direct health impact; some indoor air quality gains	 Supports low-income households with affordable goods	 Prevents landfill use; reduces resource extraction	 Reduces emissions from avoided manufacturing
Specialized Waste Programs	Refurbishes bulky items (e.g., furniture, electronics) for resale.	San Francisco, CA; Los Angeles, CA	 Medium (\$150k–\$400k/year) – includes repair staff, space, and logistics	Public-private grants; resale profits	 Integrated in city sustainability plans	Habitat ReStores	12–18 months	 High—extends lifespan of large goods	 High value per cost unit; costly but deep impact	 Creates green jobs, boosts reuse markets	 Minimal but positive (indoor air, safer disposal)	 Equitable access to household goods and repairs	 Preserves materials, prevents landfill strain	 Avoids emissions from furniture and appliance production
Job Training & Community Engagement	Offers repair/reuse job skills tied to diversion.	NYC; Bronx, NY; Chicago, IL	 Medium (\$200k–\$600k/year) – includes wages, trainers, facilities	Workforce development grants	 Often linked to local green jobs initiatives	Goodwill, local orgs	9–18 months	 Moderate — emphasizes repair and skill-building	 Medium efficiency; higher cost per waste ton reduced	 Trains local workforce, reduces unemployment	 Strong—healthier living conditions via stable jobs	 High—employment and services in underserved communities	 Moderate—less waste, more reuse	 Medium—job-driven reuse prevents some emissions
Zero-Waste Initiatives	Systemic, citywide reuse partnerships embedded in policy.	Austin, TX; Boulder, CO	 High (\$500k–\$1.5M/year) – large-scale coordination, staff, infrastructure	Sustainability grants	 Deep integration with zero-waste goals	Goodwill, city reuse networks	12–24 months	 Extensive—aims to prevent most types of waste	 Strong overall impact despite high cost	 High market development and circular economy benefits	 Strong public health gains from less dumping	 Wide-reaching community impact; scalable	 Very strong—multiple waste streams prevented	 Substantial long-term emissions reduction
Education & Donation Drives	Campaigns + collection events to promote reuse.	Minneapolis, MN; San Diego, CA	 Low (\$20k–\$100k/year) – primarily outreach, signage, coordination	Education budgets; nonprofit funds	 Medium support—mostly local ordinances	Goodwill, Salvation Army	3–9 months	 Moderate —helps prevent consumer waste	 Low cost, decent impact = very efficient	 Low-cost strategy with local economic benefits	 Moderate—educational health components	 Provides donation access for low-income communities	 Good—reduces disposable goods usage	 Modest reduction in transportation and landfill emissions

Hub & Spoke Model – Strategy #6

State / Region	Waste Types Managed	Hubs (Key Facilities)	Spokes / Collection Points	Unique Features	Costs to Implement	Funding Sources	Policy Support	Partners	Timeline to Implementation	Waste Reduction	Reduction by Cost	Economic Impacts	Human Health Impacts	Equity/Communities Impacts	Environmental Impacts	Climate Impacts
Massachusetts	Recycling, Food Waste (Organics)	Springfield MRF; Composting & AD facilities	Dozens of municipalities	Dual hub system for both recycling & organics	Low implementation cost due to economies of scale at MRF	State funding, local municipal contributions, private sector involvement	Strong policy support through statewide mandates for recycling and organics diversion	Partnership with municipalities, recycling businesses, composting facilities	5–7 years to establish full hub-and-spoke system	High efficiency with a 95% recycling rate; economies of scale increase diversion	Cost-effective through centralized processing and scale	Supports local economies by creating green jobs	Health benefits from reduced landfill use and composting	Increased access to waste diversion in surrounding towns	Reduced landfill waste; composting reduces organic waste emissions	Composting & AD facilities reduce methane emissions from food waste
Vermont	Recycling, Composting	CSWD MRF (Williston), Regional facilities	Small towns & rural areas	Statewide coordination under Universal Recycling Law	Moderate cost due to upgrades needed for regional facilities	State funds, local waste management district budgets	Strong policy support under Universal Recycling Law and waste diversion mandates	Local waste management districts, state agencies	4–6 years to implement Universal Recycling Law and create operational hubs	Moderate diversion at 34%; hub system improves tracking and opportunities	Moderate efficiency but room for improvement	Creates local green jobs in recycling sector	Cleaner waste handling reduces public health risks	Promotes participation in rural areas, improving service equity	Reduced landfill use and increased recycling rates	Composting reduces GHGs, waste diversion lowers landfill methane
Texas (Austin)	Recycling, Hazardous Waste, E-waste	Centralized MRF; Specialized processors	Multiple drop-off points	Multi-stream waste collection & processing	Moderate cost due to high infrastructure and transportation expenses	City budget, state funding, private partnerships	Policy support through Austin's zero-waste goal and state recycling mandates	Private recycling companies, local businesses	3–5 years to build MRF and integrate drop-off locations	42% diversion rate; model facilitates recycling, though more effort needed	Cost increases due to transportation and infrastructure needs	Efficiency gains through centralized processing; lower transportation costs	Proper hazardous waste disposal improves community health outcomes	Increased waste management access through drop-off locations	Recycling reduces landfill use; e-waste recovery reduces harmful chemicals in the environment	Reduces e-waste and material recovery lowers carbon footprint
North Carolina	Recycling, Construction & Demolition (C&D) Waste	Regional hubs like Sonoco (Raleigh)	Surrounding counties	Includes C&D waste in hub model	Moderate cost for regional C&D facility expansion	State and local government funding, private partnerships	Policy support through state recycling laws and C&D diversion mandates	Private recycling companies, construction industry partners	4–6 years for C&D diversion system to be established	Significant diversion from C&D waste; need for enhanced systems	Moderate cost, higher due to specialized C&D facilities	C&D recycling provides economic benefits, though needs better implementation	Reduces health risks through proper handling of C&D waste	Provides equitable solutions for urban and rural communities	Reduced landfill use; C&D recycling reduces environmental contamination	C&D waste diversion reduces methane emissions from landfills
Oregon (Portland Metro)	Solid Waste, Recycling, Organics, Hazardous Waste	Metro Central & South Transfer Stations	Residential/commercial sources; drop-off locations	Comprehensive multi-waste system incl. hazardous	Low cost due to streamlined regional processing and transfer	City funding, state funding, private sector	Strong policy support through Oregon's statewide recycling laws and waste diversion goals	Local waste management agencies, private recycling firms	4–5 years to establish fully operational waste diversion network	Centralized waste diversion helps efficiency but lacks specific metrics	Low cost with centralized systems for recycling and hazardous waste	Supports local economies through job creation in recycling sector	Proper hazardous waste disposal reduces health risks	Comprehensive service area increases waste diversion equity	Waste diversion programs reduce landfill usage; hazardous waste management protects environment	Comprehensive recycling system reduces GHGs from waste
Colorado (Front Range)	Recycling, Composting	Regional MRFs; Cherry Creek Drop-off Center	Multiple collection points	Regional coordination across Front Range	High cost due to infrastructure and low diversion rate	Local and state government funding, some private sector	Policy support from state-wide waste diversion targets and funding for waste management improvements	Local municipalities, private recycling companies	5–7 years for regional system to be operational	16.1% diversion rate; significant challenges in meeting diversion targets	High cost due to infrastructure needs and low diversion rates	Reduced transportation costs through centralized processing	Reducing waste at landfills improves air & water quality	Equitable access to diversion programs in multiple cities	Increased recycling rates reduce landfill use and environmental contamination	Composting and recycling reduce GHG emissions

Modes of Transfer– Strategy #7

Mode	Strengths	Weaknesses	Best Use Case	Cost	Waste Reduction Impact	Waste Reduction Impact by Cost	 Economic Impacts	 Human Health Impacts	 Equity/Communities Impacts	 Environmental Impacts	 Climate Impacts
Truck	- Best for local diversion programs. - Highly flexible.	- Inefficient and environmentally costly for long-distance transport.	- Local waste diversion programs, collection in urban areas.	   (High) Trucks can be costly due to fuel, labor, and maintenance costs.	   (High) Effective for local waste diversion, especially with frequent pick-ups.	   (Moderate) High cost but moderate efficiency in reducing waste per dollar spent.	   (Moderate) Trucks provide jobs but can have local congestion and inefficiencies.	  (Low) Diesel trucks contribute to local air pollution and associated health risks.	  (Moderate) Diesel trucks emit CO ₂ and other pollutants, contributing to global warming.	  (Worst) High GHG emissions, especially from diesel fuel; poor fuel efficiency per ton-mile.	  (Worst) Diesel trucks emit large amounts of CO ₂ and other GHGs, especially over long distances.
Rail	- Cost-effective for long-haul waste transport. - Environmentally friendly for long distances.	- Limited reach. - May require better sorting at transfer points.	- Long-distance waste transport, especially for bulk waste across regions.	  (Moderate) Less costly than trucks for long-distance transport but needs significant infrastructure investment.	  (High) More efficient for long-haul waste diversion, reducing transport-related waste.	   (Best) Lower costs per unit of waste diverted than trucks, making it highly cost-effective.	  (High) Job creation in rail operations but less direct community impact.	  (Average) Rail can be safer and cleaner than trucks for human health, reducing air pollution.	   (Best) Rail has significantly lower emissions compared to trucks, benefiting air quality.	  (High) Very low GHG emissions per ton-mile, especially when electric-powered; good climate option.	  (High) Rail emits significantly less CO ₂ per ton-mile than trucks, especially when electrified.
Barge	- Ideal for large volumes of waste. - Environmentally sustainable for long-distance transport.	- Requires access to waterways. - Slower transport times.	- Large volume, long-distance transport where access to waterways exists.	   (High) Barges are typically less expensive for bulk, long-distance waste transport but rely on specific infrastructure.	   (High) Effective for long-haul waste diversion, especially for large volumes.	  (Good) Barges are efficient for reducing waste over long distances, though slower than other modes.	   (Average) Limited impact on local economies unless associated industries (e.g., ports) are involved.	  (Average) Slower transport times and limited reach, which might delay waste reduction efforts in communities.	   (Best) Very low emissions for bulk transport compared to trucks and rail, with minimal environmental impact.	   (Best) Extremely efficient per ton-mile; lowest CO ₂ emissions among freight options when fully loaded.	    (Best) Barges are one of the most climate-friendly modes: low fuel use per ton, low CO ₂ .
Multi-Modal Systems	- Offers flexibility by combining modes. - Balances strengths and weaknesses of individual modes.	- Complex coordination needed. - Higher infrastructure costs.	- Large-scale, integrated systems for complex waste management solutions.	    (Very High) Multi-modal systems require extensive infrastructure and planning, making them expensive.	   (Moderate) The effectiveness of waste reduction depends on integration but can be less efficient due to complexity.	   (Moderate) Coordination and infrastructure can decrease the overall cost-effectiveness of the system.	   (Average) Can create jobs, but the complexity could increase costs and reduce local economic benefits.	  (Average) The health impact is mixed depending on the modes used, but more complex systems might increase pollution.	  (Average) Equity impacts depend on how the systems are implemented. Could be beneficial or harmful to communities.	  (Moderate) Complex systems can lead to inefficiencies and environmental harm if not optimized.	  (Average) Depends heavily on the modes used; greener options can lower impact, but trucking still plays a big role.





































Multi-modal Network Examples– Strategy #7

City/ Region	Why It's Significant	Primary Modes Used	Key Facilities	💰 Cost to Develop & Operate	📉 Waste Reduction Impact	🌿 Waste Reduction per \$	🏢 Funding Sources	💛 Key Partners	🕒 Impleme- ntation Timeline	📄 Policy Support	🏡 Economic Impacts	👤 Human Health Impacts	🏘️ Equity/Community Impacts	🌍 Environme- ntal Impacts	☁️ Climate Impacts
New York City	One of the largest barge/rail systems in U.S.; manages 12,000+ tons/day	Truck, Barge, Rail	Sims Recycling, Staten Island TS, Bronx & Queens MTS	High capital costs (\$500M+ over decades); ongoing O&M funded via municipal budget	Indirect (diversion remains under 25% for MSW, higher for recyclables)	Low-to-moderate due to high costs and modest waste diversion	NYC Sanitation Dept budget, long-term municipal bonds	Sims Metal Mgmt, CSX, NYC EDC	8-12 years	City Solid Waste Management Plan (2006), Local Law 40 (2006)	Long-term savings on transport; more stable waste flow	Lower diesel emissions in dense boroughs	Reduced truck routes through EJ communities like South Bronx	Reduced particulate and noise pollution	Rail and barge haul = significantly lower CO ₂ per ton
Los Angeles County	Handles 30M+ tons/year; investing in rail for remote landfill transport	Truck, Rail	Puente Hills MRF, Sun Valley & City of Industry Stations	Moderate to high capital investment; public-private ops lower O&M	Some diversion via MRFs; more focused on efficient disposal	Moderate ROI due to scale and landfill proximity	County tipping fees, public-private ops (e.g., Waste Management)	Union Pacific, County Sanitation Districts	5-10 years	County Integrated Waste Management Plan (AB 939)	Reduced long-term landfill cost, less urban congestion	Reduced exposure to diesel near urban MRFs	Cuts emissions in industrial-adjacent working-class communities	Preserves regional land; cleaner disposal routes	Rail reduces long-haul trucking CO ₂
Seattle-King County	Barge-based long-distance waste hauling to Oregon landfills	Truck (local), Barge (primary), Rail	North/South TS, Columbia Ridge Landfill	Moderate capital + ongoing barge lease costs; efficient per-ton cost	High diversion from local trucks; city landfill diversion >50%	High—barge transport enables cost-effective large-scale diversion	Seattle Public Utilities, ratepayer fees	Republic Services, Port of Seattle	4-6 years	Seattle's Zero Waste Plan, 2013 Solid Waste Plan Update	Barge is cheaper per ton than rail/truck; long-term savings	Reduced truck emissions in urban cores	Reduces pollution exposure for frontline urban neighborhoods	Fewer truck miles = lower noise, smog, runoff	Marine fuel is lower CO ₂ per ton-mile vs truck
Chicago	High rail reliance due to landfill scarcity; uses some barge	Truck, Rail, Barge	Allied Waste TS, Lake Calumet TS	Moderate (existing rail used); depends on partnerships with private operators	Minimal local waste reduction; system focuses on disposal routing	Low-moderate: costs offset by avoided landfill shortages	Private haulers, ratepayer revenue	Republic Services, Waste Management, local rail lines	3-5 years	State-level landfill restrictions; municipal waste plans	Cost savings by shipping waste out; avoids siting landfills	Fewer diesel trucks in congested areas	Shifts truck traffic away from South Side EJ zones	Reduces local smog and roadway wear	Rail is lower carbon than truck per ton
Washington, D.C. Metro	Contracts with intermodal facilities to reduce truck miles	Truck, Rail, some Barge	WM Capitol Heights (MD), Fairfax County TS (VA)	Lower upfront costs via contracting; operating costs via tipping fees	No major diversion; focus is on transport, not reduction	Low: high reliance on export vs reduction	Local govt contracts; tipping fees	WM, Fairfax County, CSX	2-4 years	Local solid waste plans, interstate compacts	Avoided regional congestion costs	Decreased truck emissions on I-95 corridors	EJ benefits in urban neighborhoods from reduced truck volume	Cleaner air and less infrastructure wear	Rail haul reduces emissions from 18-wheelers

Ownership Models– Strategy #8

Ownership Model	Example & Location	Cost 💰	Waste Diversion Impact 🗑️	Waste Diversion Impact per Cost 🗑️	Policy Support 📄	Implementation Timeline ⌚	Economic Impacts 💵	Human Health Impacts 🏥	Equity/Communities Impacts ⚖️	Environmental Impacts 🌍	Climate Impacts ☁️
Publicly Owned & Operated	Metro – Oregon (Portland metro area)	🟢 High (public funding, large scale)	🟢 High (significant regional waste diversion)	🟢 High (due to direct public control)	🟢 Strong (regional planning and policies)	🟢 1-2 years	🟢 Positive (long-term sustainability, cost efficiency)	🟢 Positive (healthier waste management)	🟢 Positive (accessible to all communities)	🟢 Positive (meets regulatory goals)	🟢 Positive (lower emissions due to efficiency)
Publicly Owned, Privately Operated	Pierce County – Pierce County, WA	🟡 Medium (public funding + private sector efficiency)	🟡 Moderate (effective waste diversion, less control)	🟡 Moderate (private sector efficiency vs. public goals)	🟡 Moderate (some private company influence)	🟢 1-2 years	🟡 Moderate (private sector cost savings)	🟡 Moderate (depends on private company focus)	🟡 Moderate (impacts vary based on contract terms)	🟡 Moderate (regulated by public goals)	🟡 Positive (emissions controlled by public oversight)
Privately Owned & Operated	Columbia Resource Co. – Clark County, WA	🔴 Low (privately funded, limited oversight)	🟡 Moderate (commercial waste diversion focus)	🟢 High (cost-effective but less regional control)	🔴 Low (no direct public policy support)	🟡 1-3 years	🟢 High (private sector efficiency, cost reduction)	🔴 Low (depends on operations)	🔴 Low (may not target equity directly)	🟡 Moderate (dependent on private sector goals)	🟡 Moderate (depends on private sector policies)
Publicly Owned, Privately Operated	Jefferson County – Jefferson County, OR	🟡 Medium (public funding + private sector efficiency)	🟡 Moderate (focused waste diversion, less control)	🟡 Moderate (efficiency but mixed goals)	🟡 Moderate (policy may vary by contract)	🟢 1-2 years	🟡 Moderate (private sector may reduce costs)	🟡 Moderate (health outcomes depend on private operations)	🟡 Moderate (impacts may vary by private sector)	🟡 Moderate (aligned with public goals)	🟡 Moderate (depends on private sector practices)

Wet/Dry Separated v. Mixed – Strategy #9

Facility Type	Input Material Type	Examples/ Use Cases	Pre-sorting Required	Processing Complexity	Contamination Rate	Waste Diversion per Cost	Operational Cost	Equipment Needs	Recovered Material Quality	Organics Management	Collection System	Public Participation	Diversification Rate Potential	Scalability	Policy Support	Implementation Timeline	Economic Impacts	Human Health Impacts	Equity/Community Impacts	Environmental Impacts	Climate Impacts
Wet/Dry Segregated MRF	Organics & Recyclables separated at source	 Dense urban areas with composting goals (e.g. Milan, Bangalore)	 Yes – by residents	 Moderate – separate streams	 Low (good separation)	 High – very efficient capture	 Moderate – dual collection costs exist	 Specialized for organics & recyclables	 High – cleaner materials	 Ideal for composting/digestion	 Dual-bin or stream-separated	 Requires education	 High – with good participation	 Best with strong outreach programs	 Common in zero waste or composting mandates	 1–3 years	 Jobs in composting/sorting	 Less exposure to landfill-related pollutants	 Can offer green jobs & compost access	 Reduces landfill use, protects soil/water	 High impact – major methane reduction
Mixed Recycling Stream MRF	All recyclables mixed together	 Suburban or regional systems with existing MRFs (e.g. U.S., U.K., Australia)	 No – all materials together	 High – needs complex tech	 High (often contaminated)	 Moderate – recovery losses from contamination	 High – tech and labor intensive	 Optical sorters, magnets, screens, etc.	 Lower – material often downgraded	 Organics often lost or unsuitable	 Single-bin, easy for users	 Easy – less effort needed	 Medium – depends on sorting tech	 Scalable with tech investment	 Supported by recycling or EPR laws	 1–2 years	 Supplies recycled materials to industry	 Workers may face hazardous waste exposure	 Easier access, but benefits not evenly shared	 Less landfill use, but organics often wasted	 Varies – often less effective than source separation